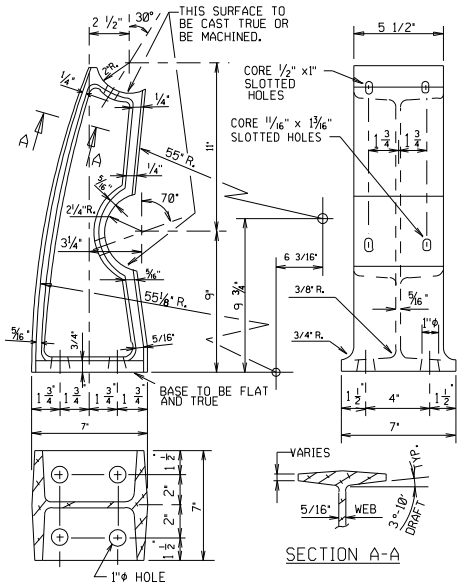
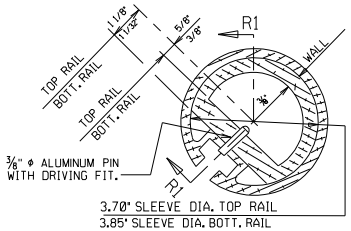
STATE PROJECT NUMBER

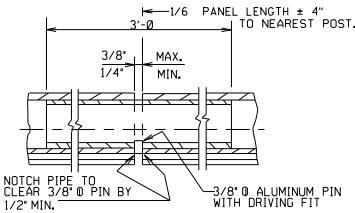
_____-__-__



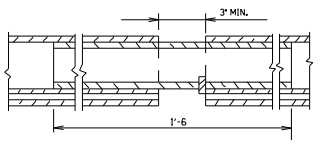
ALUMINUM POST CASTING



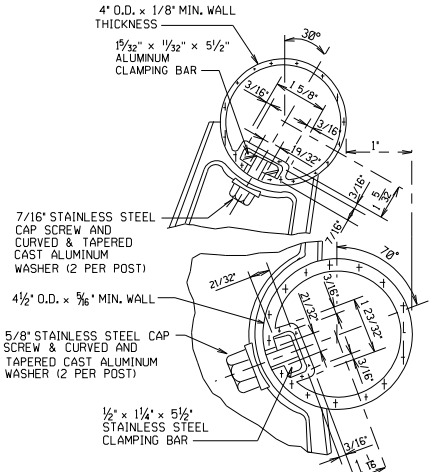
RAIL SPLICE DETAIL



SECTION R1

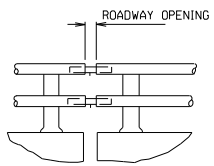


SLEEVE DETAIL AT ABUTMENT



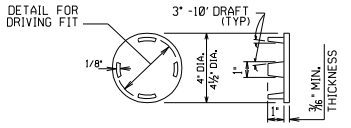
DETAIL OF RAIL ATTACHMENT TO POST

NOTES: MAX. REDUCTION IN DIAMETER OF BENT SECTION SHALL BE 3% WALL THICKNESS OF TUBING SHOWN ABOVE SHALL BE MIN. NOMINAL AVERAGE WALL THICKNESS. MAX. REDUCTION IN SLOT WIDTH IN BENT TUBING SHALL BE 3/16".

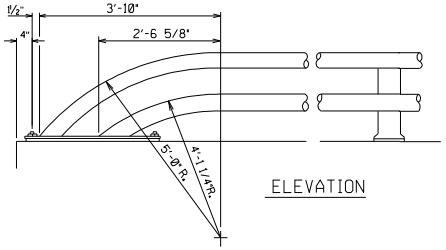


DETAIL AT RAIL OPENINGS

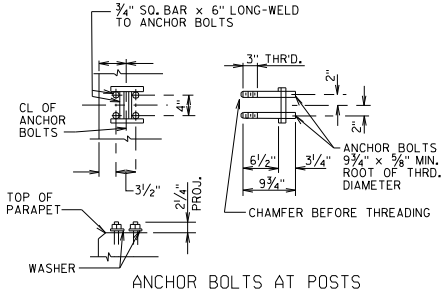
ALL SLEEVE DETAILS SAME AS "RAIL SPLICE DETAIL" UNLESS SHOWN OTHERWISE



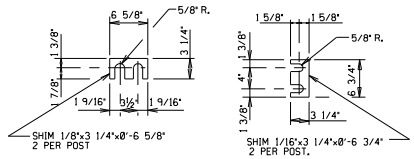
RAIL CLOSURE CAP DETAIL



ELEVATION

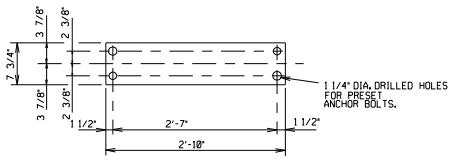


ANCHOR BOLTS AT POSTS

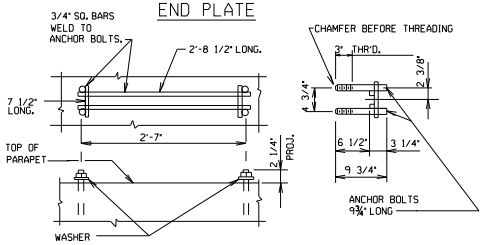


POST SHIM DETAILS

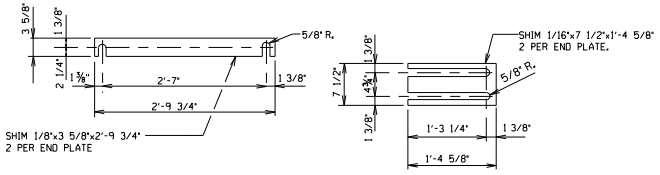
DETAIL OF RAIL BEND AT ABUTMENTS



END PLATE



ANCHOR BOLTS AT END PLATE



END PLATE SHIM DETAILS

GENERAL NOTES

BID ITEM SHALL BE "RAILING TUBULAR TYPE H B-_-_" WHICH INCLUDES ALL ITEMS SHOWN.

THE SHANK AND ROOT DIAMETER OF THREAD FOR ANCHOR BOLTS SHALL BE A MIN. OF 5/8".

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE STAINLESS STEEL.

SHIMS SHALL CONFORM TO SAME MATERIAL AS POSTS.

RAILINGS SHALL BE FABRICATED IN 2 AND 3 PANEL LENGTHS.

RAILING POSTS SHALL BE SET NORMAL TO GRADE LINE.

ALL POST SPACINGS ARE MEASURED HORIZONTALLY ALONG CENTERLINE OF THE POST BASE.

SHIMS SHALL BE USED UNDER POSTS AND END PLATES WHERE REQ'D. FOR ALIGNMENT.

FILL ALL EXPOSED OPENINGS BETWEEN SHIMS AND POST ANCHOR BOLT HOLES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

RAILS SHALL BE BUILT STRAIGHT AND SPRUNG INTO PLACE FOR STRUCTURES CURVED UP TO 3°. FOR STRUCTURES CURVED GREATER THAN 3°, RAILS SHALL BE CURVED TO FIT.

NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

STRUCTURE _____

DRAWN BY _____ PLANS CK'D.

TUBULAR RAILING
TYPE 'H' (ALUM.)

SHEET __

railhalm
10-08

8

LV = 123 6789

SCALE = ----------