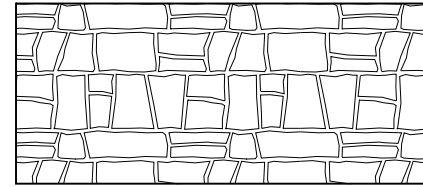
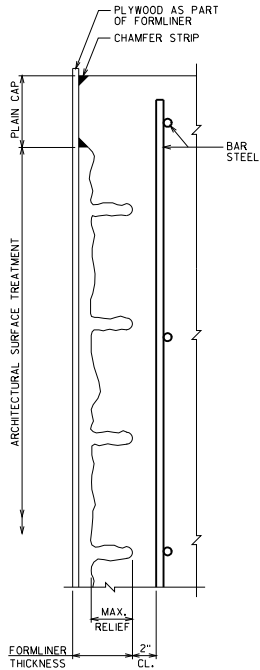


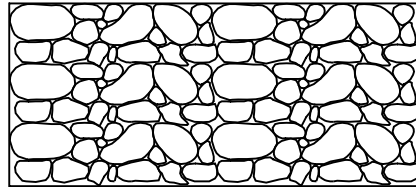
**BROKEN RIB**  
 FORMLINER THICKNESS = 3" ± 1/2"  
 WIDTH = 2" ± 1/2"  
 MAX. RELIEF = 2" ± 1/2"



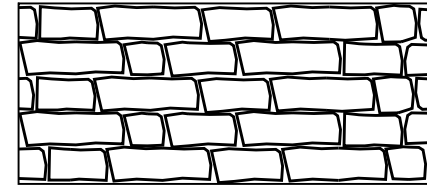
**RUSTIC ASHLAR**  
 FORMLINER THICKNESS = 3"  
 SIZE = 8" TO 32"  
 MAX. RELIEF = 2"



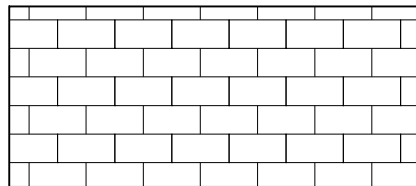
**SECTION THRU FORMLINER**



**FIELD STONE - RANDOM**  
 FORMLINER THICKNESS = 3 1/2"  
 SIZES BETWEEN 6" & 24"  
 MAX. RELIEF = 2 1/2"



**RECTANGULAR CUT STONE**  
 FORMLINER THICKNESS = 4" TO 5 1/2"  
 COURSE HEIGHT = ± 2"  
 MAX. RELIEF = 3" TO 4 1/2"



**RECTANGULAR BRICK**  
 FORMLINER THICKNESS = 2"  
 SIZE = VARIES  
 MAX. RELIEF = 1"

**RETAINING WALL NOTES**

FORMLINER COURSING ON RETAINING WALLS SHALL BE LEVEL.

**ABUTMENT NOTES**

FORMLINER COURSING ON ABUTMENTS AND WINGS SHALL BE LEVEL.

THE FORMLINER COURSING ON THE WINGS SHALL BE VERTICALLY ALIGNED WITH THE FORMLINER COURSING ON THE FRONT OF THE ABUTMENT.

THE FORMLINER PATTERN SHALL BE CONTINUOUS ACROSS CONSTRUCTION JOINTS.

**PIER NOTES**

FORMLINER COURSING ON PIERS SHALL BE LEVEL.

THE FORMLINER COURSING ON ALL FACES OF EACH COLUMN SHALL BE VERTICALLY ALIGNED.

SPACE ADJACENT PORTIONS OF FORMLINER ON SLOPED FACE SO THAT COURSING IS ALIGNED VERTICALLY WITH COURSING ON VERTICAL FACE.

THE FORMLINER PATTERN SHALL BE CONTINUOUS ACROSS CONSTRUCTION JOINTS

**PARAPET NOTES**

FORMLINER COURSING ON PARAPETS SHALL BE PARALLEL TO TOP OF PARAPET.

**FORMLINER DETAILS**

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION  
 STRUCTURES DEVELOPMENT SECTION

APPROVED: Scot Becker

DATE:  
 7-08